



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4881-042

Job Sheet 185487



Part No: D4881-042

Job Qty: 1 ea

Part Name: 206A/B AFT Leg Assembly, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 3,4 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV:C DD VERF:JLM IPP REV:C 18.01.29 LASER ENGRAVE NOW MADE IN HOUSE DD VERF:JFS

Ship Via:

6970

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/31/18	10/31/18	0.00	0.00	Start Up Small Fab-4		DEC 10 2018 DAS
110	Small Fab	1 pcs	10/31/18	10/31/18	0.00	0.78	Small Fab-8		6 DAS
120	QC	1 pcs	10/31/18	10/31/18	0.00	0.00	QC5		Smb 38
130	Small Fab	1 pcs	10/31/18	10/31/18	0.00	0.78	Small Fab-8		DAS
140	QC	1 pcs	10/31/18	10/31/18	0.00	0.00	QC5		DEC 12 2018 68
180	Packaging	1 pcs	10/31/18	10/31/18	0.00	0.00	Packaging3-2		DEC 21 2018 9-89
190	QC21-SA	1 Ea	10/31/18	10/31/18	0.00	0.00	QC21		6 DEC 21 2018 9-89 DEC 21 2018

Part Op 110 - ALIGN PILOT HOLES IN D4881-1 WITH PILOT HOLES IN D4885-2 AND D4885-3. DRILL OUT EACH HOLES
Descriptions: USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9974 AS PER DWG.

130 - 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL OR MAGNOBOND 6398 WHILE STILL WET AS PER
DWG USE DT9974 A/R BATCH: 5080785 2- LASER ENGRAVE ASSEMBLY PART#, S/N AS PER DWG
QSI 44 6.8

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4881-1	Strut	1 Ea (1 ea)	90-Start up Operation	5133248
D4885-2	End Fitting	1 Ea (1 ea)	90-Start up Operation	5124006
D4885-3	End Fitting	1 Ea (1 ea)	90-Start up Operation	5121173
HL32PB5-12	Hi-Lok Pin	4 Ea (4 ea)	90-Start up Operation	5116810
HL86-5	Hi-Lok Collar	4 pcs (4 ea)	90-Start up Operation	5120513

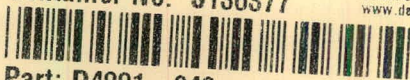
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4881-1	1	14	0
	D4885-2	1	7	0
	D4885-3	1	2	0
	HL32PB5-12	4	66	0
	HL86-5	4	117	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 692-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S136377



Part: D4881-042

Job No: 185487

Serial No/Batch: S136377

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/10/18

DEC 10 2018

Part Specifications

Specifications could not be found.

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Plex 12/7/18 9:00 AM dart.quirion.sonia

